





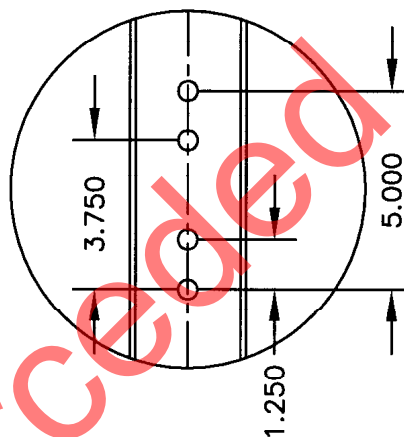
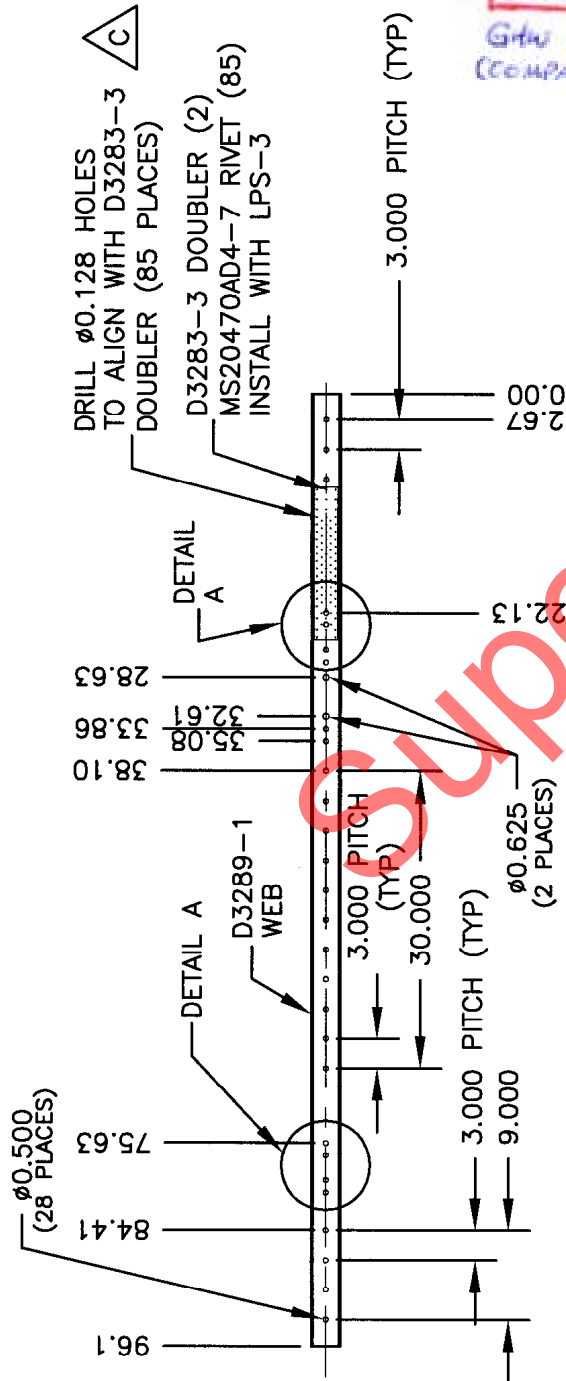
DESIGN 		DRAWN BY 		DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED 		APPROVED 		DRAWING NO. D3289 REV. C SHEET 1 OF 1	
DATE 07.06.04			TITLE FLOAT WEB, 206A/B SCALE 1:20		
A	04.05.18		NEW ISSUE		
B	05.03.16		ADD HOLES FOR OEM COMPATIBILITY		
C	07.06.04		CORRECTED TYPO (-3 WAS -1)		

RELEASED
07-08-27 PM
PER ECN 969

UNDER REVIEW

07.02.06/2

Grav Issue
(COMPATIBILITY)



DETAIL A
SCALE 1:5
RIVET HOLES NOT SHOWN

~~D3289-041 FLOAT WEB~~

- 1) MAKE FROM D2600-5-108 EXTRUSION
- 2) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) BREAK ALL SHARP EDGES 0.010 TO 0.020
- 5) APPLY A LAYER OF LPS LABORATORIES' LPS-3 BETWEEN D3283-3 DOUBLERS AND D3289-1 WEB. INSTALL RIVETS COATED IN LPS LABORATORIES LPS-3
- 6) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED

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